



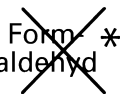
Benecke-Kaliko AG · Beneckeallee 40 · D - 30419 Hannover · Germany  
Phone + 49 - (0)511 - 63 02 - 321 · Fax + 49 - (0)511 - 63 02 - 179  
[www.benecke-kaliko.de](http://www.benecke-kaliko.de)

# Flightfloor

Installation suggestions

## For the sake of the environment

When manufacturing and processing our products, we place a great deal of importance on environmental protection and occupational safety. In addition to economic efficiency, for us the economic use of our resources, the sensitive treatment of the environment and the responsibility for our employees play an equally important role.



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## Installation suggestions

### Notice:

Before installing *Flightfloor* make sure that the surface is free of old glue, dirt and grease. For ease of installation over large areas, temporarily remove all objects that might interfere, like floor connections of galley walls, decor panels, seattrack covers and extrusion seal etc. It is possible to install *Flightfloor* flooring up against walls without cutting it (base-boards).

### Note:

During installation keep traffic through the installation area to a minimum.

1.



Install a wide, thin, self-adhesive protection tape onto the floor boards/floor panels. Let the tape "overlap", and install without "air bubbles".

This tape serves following purposes:

In case of damage to the flooring the tape will protect against fluids penetrating floor boards /floor-structure and causing corrosion.

Fast and clean removal of the flooring without damage to floor-panels.

2.



For final installation we recommend using a thin double-sided adhesive tape. For better results it is recommended to degrease the surface again. Distance between the individual strips of tape should be about 1 inch.

3.



Cut the flooring to size, allowing 2 inches on each side, cut the exposed web edges. If possible seams need to be avoided in high traffic parts of the covered area. Cut the material outside of the aircraft or use a separate cutting surface to prevent damage to the aircraft floor boards/floor panels.

4.



Without removing the "peel-off" from the tape, position the flooring on the floor boards/floor panels. Fold back half of the flooring, remove the "peel-off" from the tape and stick the flooring onto the tape. Please make sure no "air bubbles" are trapped underneath the flooring. Repeat for the remainder of the material.

If two pieces connect, leave a space of approximately 0,08 inch to create the seam.

Cut the material to fit "snugly" in corners. Make sure to use an insert to protect the floor boards/floor panels.

5.



In order to make a clean seam, apply masking tape on both sides of the seam. After filling the groove with a sealant, smoothen as per the manufacturer's directions. Remove the masking tape.

### Tools and materials required:

1. *Flightfloor* NTF
2. Sharp razor knife
3. Industrial floor cleaner
4. Double-sided adhesive tape
5. Moisture barrier tape
6. Masking tape
7. Sealer

**For any further informations please contact your nearest distribution center.**

**Addresses on reverse side.**